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The following statement came from an inspector of a railcar manufacturer.

"For cars with corrosion, some sort of additional work needs to be performed to rid the car of the corrosion. In this case, sponge blast is being used via a 2-nozzle robotic spinner head configuration. This blasts 360 degrees of the entire tank shell with the exception of portions of the head. The heads, man way, and fittings nozzle are followed up manually with sponge blast." "The cleaning along with the blast puts the car at the upper most portion of car cleanliness spectrum ("REALLY CLEAN")."